

INSTALLATION INSTRUCTION
Flexrail1™ - Bending Machine
HM1-BM

WAC LIGHTING
Responsible Lighting®

OVERVIEW:

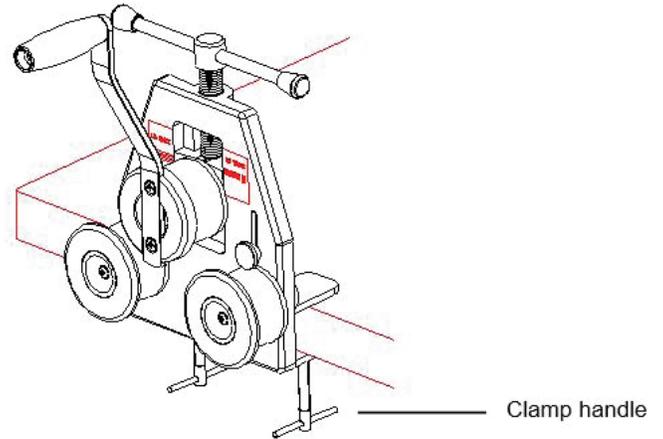
The bending tool makes it easier to form precise curves, compound curves or repeating forms. It is recommended for any large-scale installations. Designed for use with WAC Flexrail1 HM1 series, or low volt Monorail LM2series.

MOUNTING THE TOOL:

1. Select a workbench or sturdy table not more than 1 3/8" thick.
2. Loosen the two clamp handles on the mounting bracket.
3. Set the tool on the table and tighten the clamp handles.

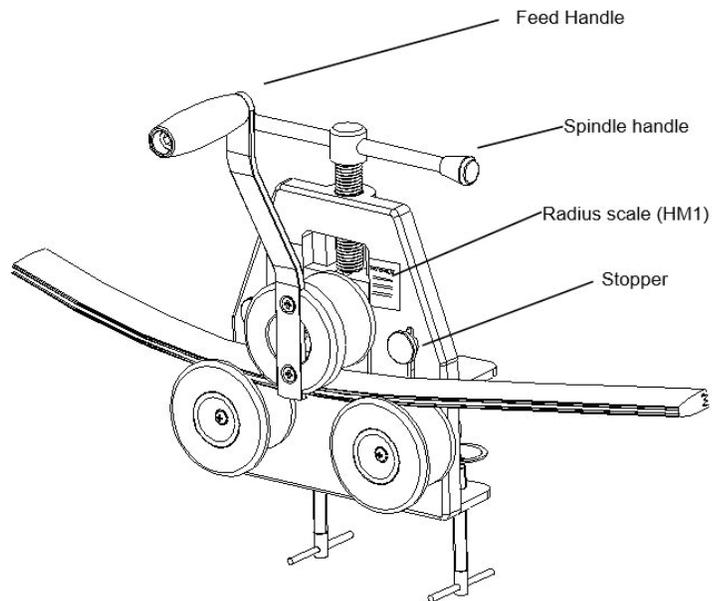
Forming HM1 series Rail:

1. Make sure the two stoppers are secured in the top position.
2. Loosen the spindle handle so the rail can be inserted easily.
3. Install rail with the single ground wire facing outward.
4. It is best to start at the center of a rail section and work towards the ends.
5. Adjust the spindle handle until the spindle exerts pressure on the rail.
6. Match the spindle height to the scale to achieve approximate radius indicated.
7. Crank the feed handle and the rail will move against the rollers. Work towards one end and then towards the other.
8. Work in gradual successive stages, until the desired radius is achieved.



Forming LM2 series Mono Rail:

1. Make sure the two stoppers are secured in the bottom position. Stoppers serve as guides to keep the rail in the middle of the roller surface.
2. Follow steps as listed above.
3. Mono rail is symmetrical, no orientation in the tool is necessary.



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